

OWL[®]

ABSORBENT-CLEANING



O.W.L is a heat treated sphagnum peat which provides a uniquely effective way of protection of the environment from hydrocarbons and chemical spills. The material is highly absorbent and quickly wipes up spilled oils and other contaminants in seconds. It differs from conventional cleaning materials because it completely absorbs hydrocarbon leaks. Its cells are empty so that the pollutant is completely encased in the moss structure. Applied to an oil spill – on the ground or in water – O.W.L cleans up 100%

- It is non-toxic to humans and the environment
- It is completely biodegradable
- Does not leave soil, water or groundwater contamination
- Can be used thermally

ABSOLUTE EFFICIENCY

- Absorbs spills completely in seconds
- Collects easily and without leaving any residue

- It is universal and easy to use: one solution for many oils, fuels and a wide range of chemicals
- Works on all surfaces

- Can be economically discarded due to its light weight

ABSOLUTE PERFORMANCE

- Has an absorption level of up to 100%
- Absorbs up to 8-10 times its weight
- Can be reused many times until fully saturated O,W,L is extremely light, very economical and easy to handle

- Encapsulates absorbed substances and does not release them again, even under increased pressure

- It is hydrophobic and therefore can be used in water

When used on wet surfaces, the performance of O.W.L is increased.

Comment:

Absorption capacity may vary depending on the substance

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Absorption capacity may vary depending on the substance

CRUDE OIL 100% ABSORPTION

Heavy oil, marine diesel, heating oil, engine oil, hydraulic oil, oil-based lubricants, petroleum, liquid paraffins, cooking oils and animal oils

GASOLINE FUELS

100% ABSORPTION

Diesel fuel, jet fuel

CHEMICALLY

100% ABSORPTION

Alcohols, hydrophobic solvents, polychlorinated biphenyls (PCBs), styrenes, turpentine and a whole host of other chemicals

100% ABSORPTION

Oil-based paints and varnishes, brake fluids, oil-based coolants, blood

WATER

O.W.L is light and buoyant. It is ideal for use in calm and rough waters. Spilled substances are immediately and completely absorbed. Even saturated O.W.L does not sink and can simply be vacuumed.

TERRAIN

O.W.L is 100% organic and completely non-toxic. If the soil is contaminated, O.W.L can be applied and mixed to absorb the spill and help re-cultivate the soil.

ROAD

O.W.L absorbs spills in seconds on industrial surfaces and asphalt. It does not settle into the pores of the lid. This guarantees fast traction recovery of up to 98% - ideal for use on all traffic routes and in motorsport

What is O.W.L.

O.W.L. is a Sphagnum peat moss product. Sphagnum peat moss grows in bog-type environments in various areas in North America and around the world, typically in cool and humid climates. In these environments, layers of the peat are deposited with each subsequent layer compacting the layer below. The waters in these bogs are acidic and inhibit the growth of other plant species which are not tolerant of this type of condition.

Peat is considered to be the beginning stage in the formation of coal. During compaction and burial the material undergoes aerobic degradation enriching the material in carbon. Further compaction and carbonization produces the common black colour of coal with which most people are familiar.

The peat grows in large boggy areas that are drained prior to harvesting. This is done by simply cutting a trench along the length of the section to be dewatered, allowing the water to drain away. Machines then harvest the peat by vacuuming loose material from the surface. The material is then removed for processing.

Members of this genus can hold large quantities of water inside their cells; some species can hold up to 20 times their dry weight in water, which is why peat moss is commonly used as a soil conditioner. When added to soil it provides a reservoir for water, improves the soil aeration, and prevents compaction. In this dried state, the peat is partially hydrophobic.

With some effort or time, the peat will absorb water, improving the soils water retention capabilities. Over time (many years) the material will break down and degrade, but due to its slow degradation the peat is considered to be inert humic material that improves soil conditions without adding nutrients.

In recent years a new use for peat moss has been discovered. It can be used as an oil absorbent. This is the use and purpose of O.W.L. Peats are dried at temperatures which are carefully controlled to remove water from the material without damaging the skeletal framework of the peat. This allows the same structures which retained water when the peat was a living plant to now absorb hydrocarbons.



O.W.L. is a revolutionary, state-of-the-art oil and hydrocarbon absorbent made from the highest grade of Sphagnum Peat Moss. The high-grade raw material is significantly different from the garden variety peat commonly available in lawn and garden outlets.

O.W.L. raw material is primarily the leafy, stem-free, and least abundant part of the peat, harvested from peat bogs in its natural, partially biodegraded state.

At the factory, a unique, proprietary steam process causes the raw, natural peat to become “activated”, a distinguishing attribute of the O.W.L. brand. The steam process causes a controlled reduction of natural moisture content while expanding the cellular structure of the peat, much like blowing up a balloon.

Throughout the manufacturing process, rigid standards of quality control are maintained to ensure O.W.L.’s consistent ability to outperform other absorbents.

The product is screened, tested and verified at each stage of the process of becoming “activated”. O.W.L. is a superior absorbent with extraordinary characteristics.

Although very lightweight and easy to handle, O.W.L. absorbs oil at a superior rate of approximately one pound of product per gallon absorbed, using a “wicking” action best described as a magnetic-like attraction that pulls or draws the oil or hydrocarbon into the empty cells until there are no void areas remaining.

Amazingly, this “wicking” action does not occur on water or water-based solutions. O.W.L. is hydrophobic - it will float and resist absorption of water for weeks while simultaneously “wicking”, sponging and encapsulating hydrocarbons floating on water’s surface. Once encapsulated, oil will not normally leach out of O.W.L. to become a threat to the environment. O.W.L. holds the oil and with adequate oxygen, catalyses the natural biodegradation of oil into harmless byproducts through microbial action over a period of less than one year. O.W.L. has a remarkable ability to suppress vapours from volatile, flammable hydrocarbons such as gasoline. By reducing gasoline and similar vapours by up to 90%, risk of explosion is reduced, and a hazardous spill is made more manageable.



Characteristics of O.W.L.

- 100% Natural Biodegradable
- Oleophilic
- Hydrophobic
- Non-abrasive
- Easy disposal
- High energy value
- Absorbs oils, petrol, chemicals, paints and much more
- One kilo of product absorbs up to 8 litres of oil
- Non-toxic



Where Can O.W.L. Be Used?

Off-Shore Oil and Drilling Companies

As drilling is performed on underwater grounds, crude oil sometimes gush forth to the water surface. O.W.L. is then sprayed on the spill to contain oil from spreading into the sea and pollute waters. Since the oil will not leach out once encapsulated by O.W.L., and it will biodegrade before the peat does, the sorbed product can either be left on the waters or removed to be landfilled or incinerated



Airports

Hundreds of planes use tons of fuel everyday. Authorities want their site to be clean and safe above all. If there is a spill it must be cleaned up right away in the most effective way possible. Any spill can be totally cleaned up in a matter of minutes with O.W.L.



Gas Stations

Minor spills are common in gas stations. They actually happen every day. A few ounces of O.W.L. will absorb and clean the spill right away. It is then brushed up and removed. The surface is clean in a matter of seconds. Gas is now encapsulated in the peat and will not damage the environment.



Fire Departments

A bucket of O.W.L. comes very handy on a fire truck. It can clean up a spill in a fast, easy, and environmentally safe way. It might even help avoid propagation of oil or gasoline when a fire is burning. More and more fire departments in America are switching from traditional clay products to O.W.L. It makes a difference between creating additional environmental pollution on the roads, and a safe, effective, and cost-efficient cleanup.



Spill Response Team

A considerable spill occurs at a factory or at the municipal depot. Professionals at major response team will carry dehydrated peat moss because it will soak the oil right up and they know that it will



Refineries

There are continuous spills and permanent maintenance at a refinery where oil is found in huge quantities. One pound of O.W.L. will absorb up to a gallon of oil. An easy, environmentally safe, and cheap way to clean up.



Harbors And Marinas

Responsible marinas don't want to see fuel spills in the water. It is harmful to the environment, it does not look or smell good, and it can also be dangerous. O.W.L. works at its best on water.



Paint Manufacturers

Paint spills can happen at any stage within the premises of a paint factory. It is just amazing what O.W.L. will do with paint and it hardly leaches at all.



Advantages Of O.W.L.

With O.W.L. you will use less, absorb more, dispose of less, save labour and reduce the overall cost of clean-up.

- Passes the Paint Filter Liquids Test (Method 9095), which measures the presence or absence of a free-liquid.
- Used properly, O.W.L. does not leach - once the liquid is absorbed it is retained.
- Leaves only 2% ash residue when incinerated.
- Has low abrasion with a hardness factor of less than 1.0 on the Mohr's Hardness Scale.
- Is lightweight and easy to use for cleanup & disposal.
- Is classified as a non-biodegradable absorbent, will not decompose and leave the liquid originally absorbed (O.W.L. passes both the ASTM G22-76 & ASTM G21-90).
- Is hydrophobic and will not absorb water for weeks.
- Will clean up most oil and petroleum-based liquids and chemicals.
- Reduces waste volume by up to 80% compared to clay products.
- Meets and exceeds EPA, OSHA and ANSI guidelines for sorbent material performance.
- Enhances and catalyzes biodegrading of absorbed hydrocarbons.
- Reduces explosive vapors up to 90% when applied to gasoline or a flammable liquid, converting a volatile condition into a manageable situation.
- Contains no silica (hardness factor of 7.0) which is harder than steel (hardness factor of 6.0). Silica particles are known carcinogens and are contained in clay products.
- Produces over 17,000 BTU's per pound of incineration value (tested with light crude).

How To Use O.W.L.

Land

Spread sufficient O.W.L. on the spill and rake the aggregate until all of the oil has been absorbed. In windy conditions, spread upwind and move across the spill downwind. So as to avoid dispersion of the absorbent, pour O.W.L. from a height of about 15 cm. Gather the oil-saturated O.W.L. absorbent by sweeping, raking, shoveling or bulldozing the mix, and safely load or containerize the mix suitably for transportation to the disposal site.

Water

O.W.L. absorbent is hydrophobic and will float for days absorbing spills. Spread manually or mechanically from the upwind side of the spill. On flowing water spread upstream of pre-positioned and floating absorbent booms so as to absorb the trapped oil. Use screened forks or suction devices to remove the oil-saturated O.W.L. absorbent.

With Containers

To safely transport used oil in hydrocarbon drums, mix the O.W.L. absorbent with the oil until solidified; then seal the drums closed. Also use O.W.L. absorbent as a safety precaution by spreading around and over containers that may overflow seep or leak while in transit. storage



O.W.L. Can Absorb

HYDROCARBONS

Bunker fuels
Crude oils
Gasoline / Diesel
Heptane
Jet fuels
Kerosene
Motor oil
Paraffins / Alkanes
Petrol
Styrene

ALCOHOLS AND ETHERS

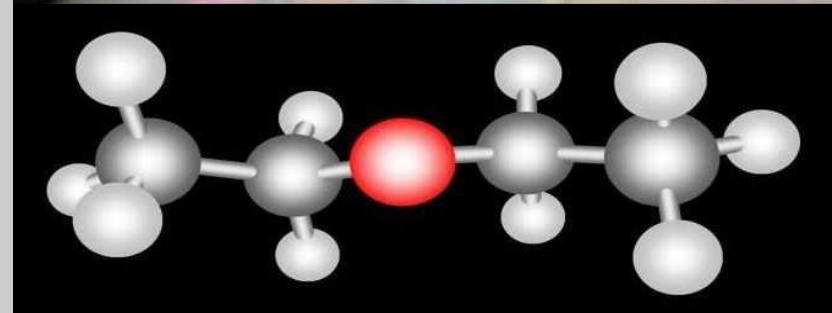
Butyl Alcohol / Butanol
Ethyl Alcohol / Ethanol
Glycols
Isobutyl Alcohol / Isobutanol
Isopropyl Alcohol / Propanol
Isopropyl-alcohol / Isopropanol
Methyl Alcohol / Methanol
Phenyl Alcohol / Phenol

SOLVENTS

Acetone
Benzene / Benzoin
Bromoform Chloroform
Cyclohexane
Hexane
Ketones
Naphta
Toluene
Varsol
Xylenes

MISCELLANEOUS

Acetonitrile
Acrolein
Animal Fats
Blood
Carbon disulphide
Cutting oils
Dyes Heavy metals Herbicides
Inks (oil based)
Isoprene
Naphthalene Oil based paints Silicone oil
Vegetable oil



Average weight of liquid sorbed per pound of O.W.L.

Acetone 7.19 lbs./lb.
Denatured Alcohol 8.46 lbs./lb.
Diesel Fuel 7.48 lbs./lb.
Gasoline 5.20 lbs./lb.
Gear Oil (80W90) 9.39 lbs./lb.
Hydraulic Oil 9.74 lbs./lb.
Kerosene 5.86 lbs./lb.
Light Crude 6.93 lbs./lb.
Methyl Ethyl Ketone 7.38 lbs./lb.
Mineral Spirits 7.20 lbs./lb.
Naphtha 6.81 lbs./lb.
Turpentine 8.30 lbs./lb.
Xylene 7.95 lbs./lb.

Overview Of The Absorbent Market

The market for sorbents is presently comprised of many different manufacturers and many different types of products. The market is very segmented, with a lot of small, under-capitalized producers. The market is presently consolidating into a smaller range of effective products and larger companies with the capital to educate the public and market new absorbents.

There are three forms or categories for sorbents:

Synthetic

Inorganic

Organic

Synthetic sorbents include polypropylene and other man-made materials. This technology has been around for about 15 years. Synthetics have gained 25% of the overall sorbent market. Polypropylene will leach sorbed petrochemicals and hydrocarbons.

Inorganic sorbents include clay, zeolites and diatomaceous earth. These adsorbents dominate 60% of the market. The inorganic sorbents have been used longer than any other sorbent and require little education to use. They are losing market share due to high cost of disposal, inefficiencies in their use, and health issues.

Organic sorbents include cellulose, paper, and peat moss. The organic sorbents have approximately 15% market share, but are the fastest growing segment of the market. Organic sorbents, through market awareness, education, and tougher environmental laws and regulations will eventually take over the market share of inorganic sorbents. The organic sorbents are less expensive to use and can be disposed of more efficiently.

Activities

Ship bilge cleaning from oil leakage with 100% absorption in a few seconds



Cleaning of a public road with fibre from spillage of material dangerous to the environment, people and animals. The clean-up was carried out in a very short time with 100% success and a great saving of time for the workers and with safety.



Cleaning of old stains on the ground with O.W.L. Oil Cleaner



Step 1: Spray



Step 2: Scrub



Step 3: Rinse with water

FIBER PREMIUM MULTI PURPOSE ABSORBENT

Aluminium Bag



CODE	VOLUME
F0002001	2 Lit
F0005001	5 Lit
F0008001	8 Lit
F0065001	65 Lit

100% Natural Biodegradable, Oleophilic, Hydrophobic, Non-abrasive Non-toxic, Easy disposal, High energy value Absorbs oils, petrol, chemicals, paints, and much more...

Sack



CODE	VOLUME
F0030001	30 Lit
F0050001	50 Lit

100% Natural Biodegradable, Oleophilic, Hydrophobic, Non-abrasive Non-toxic, Easy disposal, High energy value Absorbs oils, petrol, chemicals, paints, and much more...

Bucket



CODE	VOLUME
F0010001	10 Lit
F0025001	25 Lit

100% Natural Biodegradable, Oleophilic, Hydrophobic, Non-abrasive Non-toxic, Easy disposal, High energy value Absorbs oils, petrol, chemicals, paints, and much more...

Pallet Bag



CODE	VOLUME
F3025001	3,025 Lit



100% Natural Biodegradable, Oleophilic, Hydrophobic, Non-abrasive Non-toxic, Easy disposal, High energy value Absorbs oils, petrol, chemicals, paints, and much more...

EMERGENCY KIT



CODE	VOLUME
EK001003	6 Lit

Mini

- INCLUDES**
- Fiber 2 liter
 - Square 1 piece 30X30
 - Eco cleaner 1 sprej 1 liter
 - Oil pads 40x50 - 20 pieces
 - One-use gloves 5 set

Normal



CODE	VOLUME
EK002003	15 Lit

- INCLUDES**
- Fiber 5 liter
 - Eco cleaner 1 sprej 1 liter
 - Oil pads 40X50- 50 pieces
 - ABSORBENT PIPE WITH FIBER 1500x0.20
 - Square 2 piece 30X30
 - One-use gloves 5 set
 - ANTI-FRICTION SHOVEL MINI



Big

- INCLUDES**
- Eco cleaner 1 sprej 5 liter
 - Oil pads 40X50- 100 pieces
 - ABSORBENT PIPE WITH FIBER 1500x0.20
 - Protection Barriers 3m x0.13
 - One-use gloves 20 set
 - ANTI-FRICTION SHOVEL small
 - Square 2 piece 45x45
 - Fiber 25 Lit

CODE	VOLUME
EK003003	120 Lit

OIL CLEANER

Eco



CODE	VOLUME
OC00	1 Lit
OC0	10 Lit
	Li
OC50	1 Lit Sprey
	2 Lit Sprey
OC505002	5 Lit Sprey
OC508002	8 Lit Sprey

Euro X



CODE	VOLUME
OC00	1 Lit
OC0	10 Lit
	Li
OC50	1 Lit Sprey
	2 Lit Sprey
OC505002	5 Lit Sprey
OC508002	8 Lit Sprey

Euro

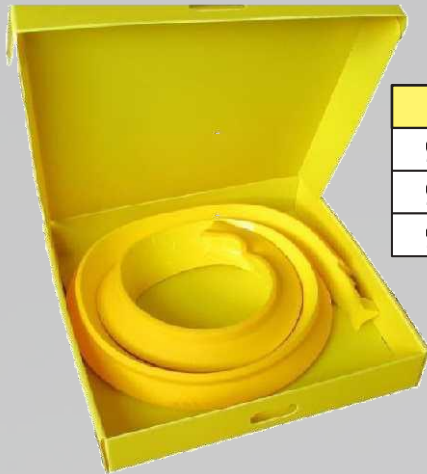


CODE	VOLUME
OC001002	1 Lit
OC010002	10 Lit
OC020002	20 Lit
OC501002	1 Lit Sprey
OC502002	2 Lit Sprey
OC505002	5 Lit Sprey
OC508002	8 Lit Sprey

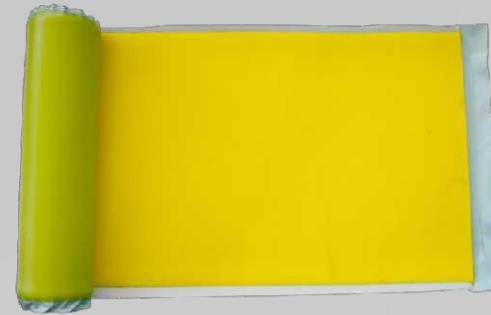


GROUND BARRIER

Spill Floor



CODE	DIMENSIONS	WEIGHT
SF001006	2000x70x50	4,0 Kgr
SF002006	3000x100x100	12,0 Kgr
SF003006	450x45	1,7 Kgr



Sealing Horizontal Well



CODE	DIMENSIONS	WEIGHT
SHWO1007	1600x450x8	6,4 Kgr

Well Sealand



CODE	DIMENSIONS	WEIGHT
WS001007	500x500x8	2,2 Kgr
WS002007	600x600	3,2 Kgr
WS003007	700x700	4,3 Kgr



ABSORBENT CUSHION WITH FIBER

Square



CODE	DIMENSIONS	WEIGHT
AC001008	20x25	0,20
AC002008	30x30	0,65
AC003008	30x40	0,85
AC004008	45x45	1,50
AC005008	50x60	7,00
AC006008	40x80	2,50

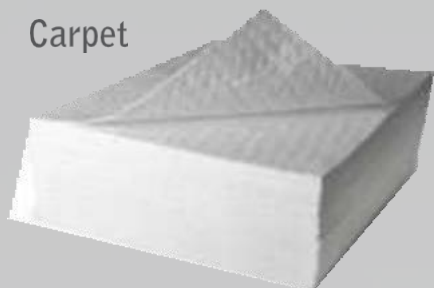
Absorbent Pipe with Fiber



CODE	DIMENSIONS	WEIGHT
AP001009	1.500x0.15	1,30
AP002009	1.500x0.20	2,60
AP003009	1.000x0.15	1,15
AP004009	2.000x0.15	3,60
AP005009	2.000x0.20	4,85
AP006009	3.000x0.20	7,00
AP007009	1.500x0.12	1,50

POLY- OIL ABSORBENT

Carpet



CODE	DIMENSIONS	ITEMS	WEIGHT
PA001011	40x50	100	4 Kgr
PA002011	40x50	200	8 Kgr

Carpet Rolls



CODE	DIMENSIONS	ITEMS	WEIGHT
PA003011	44x0.5m	1	5 Kgr
PA004011	44x1.0m	2	10 Kgr

Sweep Rolls



CODE	DIMENSIONS	ITEMS	WEIGHT
PA005011	44x0.78m	1	8,5 Kgr



Protection Barriers



CODE	DIMENSIONS	ITEMS	WEIGHT
PA006011	3m x 0.13	1	10



Protection Barriers X



CODE	DIMENSIONS	ITEMS	WEIGHT
PA007011	3m x 20.0cm	1	20,0 Kgr
PA008011	1.2m x 7.5cm	1	4,5 Kgr
PA009011	3m x 10.0cm	1	4,5 Kgr



PRODUCTION TOOLS

Anti-Friction Shovel Mini



CODE
PT001010

Presentation Case



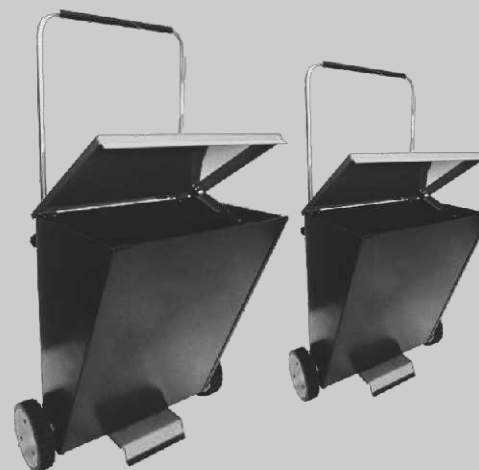
CODE
PT004010

Anti-Friction Shovel Small



CODE
PT002010

Distribution Cart



CODE
PT005010

Anti-Friction Shovel Big



CODE
PT003010

PROJECT O.W.L

TECHNO-ECONOMIC STUDY FOR THE USE OF PLANT FIBER (O.W.L) IN A REFINERY TO CLEAN HYDROCARBON CONTAMINATED WATERS

- Is a private study with an experimental procedure provided by kpmg sa
- As a reference , in 1991 the chemical engineering department, college of engineering king saud university, saudi arabia, published a study from dr m.i. al - ahmad and i.s. al-mutaz. This study is even up to day the most comprehensive study ever carried out in ksa.
- The study is titled {techno-economic study of cleaning waste contaminated oils in the arabian gulf countries }
- The cost of construction as well as maintenance of the system as described in the specific study is based on the tables below.
- Total cost per years. The cost is normally given by the addition of the total operating cost, depreciation, interest on working capital and interest on the depreciable capital. The operating costs consist of two major components; variable operating costs and fixed operating costs. The variable operating costs include the following:
in europe the cost is slightly less at 650 u.s \$ per ton as per below cleaning process.
- Effluent treatment plant
 - The effluent from the intermediate treatment processes, together with the effluent originating directly from the other refinery units, are sent for treatment in the effluent treatment plant via a separate oily water sewer (ows) system.
 - liquid effluent drained from storage tanks is intermittently fed via enclosed drains to the refinery sewer system for treatment in the effluent treatment plant. During the drainage process the quality of effluents is visually inspected.



Deballasting of tanker vessels is achieved via the ballast pipelines into ballast tanks, where the oily phase is separated from the aqueous phase by virtue of their different specific gravities.

After a specific settlement time, the aqueous phase is sent to the effluent treatment plant, via closed pipelines, while the oily phase is fed to the crude oil tanks for re-distillation.

- Waste water is treated in the following stages:

- Three oil separators (api-3, api-4, api-5), and two tanks (t-2000 and t-2001), are used for the treatment of rain and ballast water.

The operation is straightforward and is therefore not explained in detail or shown in the schematic diagram.

- In separators api-1 and api-2, the oil is removed by mechanical disc-type separators (discoil), while the sludge at the bottom is removed using chain-scrappers and sludge pumps.

The recovered oil is fed into the refinery's oil recycling system (slops), while the sludge is sent to the dehydration unit.

- The waste leaving api-2, is sent to a dissolved air flotation unit (daf-1). Chemicals are added prior to flotation to achieve flocculation of hydrocarbons, while the separated oil that floats on the surface is collected and fed into the refinery's oil recovery system (slops).

The treated water is then pumped to the sand filters for further hydrocarbon content reduction.

- Following the sand filters, waste water undergoes a biological treatment process that utilises four biofor type biofilters. Before the biofiltration stage, waste water is mixed, in a balancing tank, with a recirculation stream from the biofilters exit. This allows for the pollutant content to be controlled (reduced), and for the efficiency and life expectancy of the biological treatment unit to be maximised. In the biofilters, the organic load of waste water is biologically degraded by microorganisms that develop in the media bed of the biofilter.

Oxygen is introduced into the system by the addition of compressed air.

Chemical		315.000	U.S.\$
Utilities		330.000	U.S.\$
Raw material		1.950.000	U.S.\$
Total variable operating costs		2.595.000	U.S.\$
While the fixed operating costs are:			
Labour		1.740.000	U.S.\$
Maintenance, 3% FC		1.242.000	U.S.\$
Insurance, 1% FC		414.000	U.S.\$
Overhead		2.982.000	U.S.\$
Total fixed operating cost		8.559.000	U.S.\$
So the production cost is then found as follows:			
Total operating cost		11.154.000	U.S.\$
Depreciation		5.400.000	U.S.\$
Interest on working capital		360.000	U.S.\$
Interest on depreciable capital		3.150.000	U.S.\$
Total production cost		14.304.000	U.S.\$

The total cost per ton of leaning waste contaminated oils per ton is thus 714 U.S.\$

- Following biofiltration, the treated effluents are discharged to the sea.

A certain amount of treated effluent is stored in a tank, to be used for washout and cleaning of the biofilters (with compressed air).

- The biofilters' washout water is stored in a separate storage basin, and is treated in the dissolved air flotation unit daf-2.

The main purpose of this air flotation is the removal of the suspended solids in sludge form. The treated effluent water from daf-2 joins the exit stream from daf-1 to the sand filters, being recirculated in the treatment process.

- Sludge produced at various stages of the waste water treatment process (mainly from daf-2, api-1/2, and a small amount separated in daf-1) is stored in a separate tank, from which is pumped in a centrifuge for dehydration.

PANEL B2. 7.2.1.2		
Treated effluent characteristics		
parameter	limit refinery	limit Greek legislation
temperature (C)	30	35
ph	6.5 - 8.5	6.0 - 9.0
COD (mg/l)	100	150
BOD (mg/l)	30	40
sulphides of S ²⁻ (mg/l)	1	2
lubricant oils (mg/l)	5	10
TSS (mg/l)	30	40
Ammonia of NH (mg/l)	15	15
Nitrous oxide of N-NO	-	20
phenoles (mg/l)	0.5	0.5
cyanide (mg / l)	-	0.5

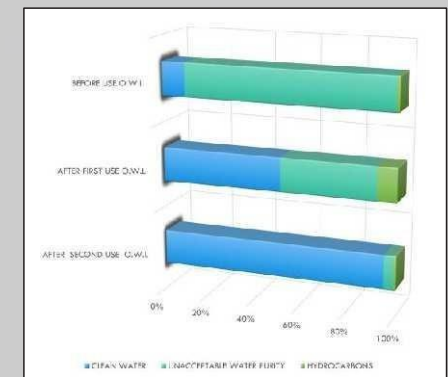

Atoms
 WATER CONTAINING
 HYDROCARBONS FROM 6%-20%


Chemical Testing
 LABORATORY CONDITIONS USING
 OWL OVER 100 EXPERIMENTS SO FAR


Formulas
 VEGETABLE FIBER (O.W.L)

EXPERIMENTAL PROCEDURE

- The experimental procedure involving the cleaning of dirty hydrocarbon liquids Using vegetable fiber (O.W.L)
- Experimental conditions (crude liquids with a hydrocarbon content from 6% to 20% by volume)
- Acceptable liquid cleaning results after using vegetable fiber. (O.W.L)



OFFICIAL MEASUREMENT BY A CERTIFIED CONTROL LABORATORY

NAIAS LABS **NADRIN**
LABORATORY

Receipt/Find Date: 5/4/2022 / 5/11/2022 No: 2205043024

Sample Type: Water Ship: Type:
 Port Landed: MO: Bait:

Details


Equipment:	Exact Point: 12% Untreated	Line Type:
Water Usage: Water	Bottle Type: Glass Bottle	Supply Temp:
Date Sampled:	Officer Name:	Sample Weight: 750 ml

Transfer: by customer AFB Number: Packaging: Plastic Bag

ISO 17025:2017 Lab: Cert. No. 102/Metric Accreditation System
 ISO/22020 sample code: Condition of sample: Acceptable

Parameter	Test	Unit	Result
Hydrocarbon oil index	809712	ppm	302.003

Comments


George Cotsis

NAIAS LABS **NADRIN**
LABORATORY

Receipt/Find Date: 5/4/2022 / 5/11/2022 No: 2205043025

Sample Type: Water Ship: Type:
 Port Landed: MO: Bait:

Details


Equipment:	Exact Point: 10% Treated	Line Type:
Water Usage: Water	Bottle Type: Glass Bottle	Supply Temp:
Date Sampled:	Officer Name:	Sample Weight: 750 ml

Transfer: by customer AFB Number: Packaging: Plastic Bag

ISO 17025:2017 Lab: Cert. No. 102/Metric Accreditation System
 ISO/22020 sample code: Condition of sample: Acceptable

Parameter	Test	Unit	Result
Hydrocarbon oil index	809712	ppm	3.007

Comments


George Cotsis

NAIAS LABS **NADRIN**
LABORATORY

Receipt/Find Date: 5/4/2022 / 5/11/2022 No: 2205043022

Sample Type: Water Ship: Type:
 Port Landed: MO: Bait:

Details


Equipment:	Exact Point: 6% Untreated	Line Type:
Water Usage: Water	Bottle Type: Glass Bottle	Supply Temp:
Date Sampled:	Officer Name:	Sample Weight: 750 ml

Transfer: by customer AFB Number: Packaging: Plastic Bag

ISO 17025:2017 Lab: Cert. No. 102/Metric Accreditation System
 ISO/22020 sample code: Condition of sample: Acceptable

Parameter	Test	Unit	Result
Hydrocarbon oil index	809712	ppm	178.4

Comments


George Cotsis

NAIAS LABS **NADRIN**
LABORATORY

Receipt/Find Date: 5/4/2022 / 5/11/2022 No: 2205043083

Sample Type: Water Ship: Type:
 Port Landed: MO: Bait:

Details


Equipment:	Exact Point: 6% Treated	Line Type:
Water Usage: Water	Bottle Type: Glass Bottle	Supply Temp:
Date Sampled:	Officer Name:	Sample Weight: 750 ml

Transfer: by customer AFB Number: Packaging: Plastic Bag

ISO 17025:2017 Lab: Cert. No. 102/Metric Accreditation System
 ISO/22020 sample code: Condition of sample: Acceptable

Parameter	Test	Unit	Result
Hydrocarbon oil index	809712	ppm	0.813

Comments


George Cotsis

ANSWER - QUESTIONS

1. In what range do you expect the operating cost to be if a viable solution using o.w.l can be achieved?

If the hydrocarbon content in the crude is at 20% , then the cost goes up to 250 \$ per ton. as the quantity percent of hydrocarbons decreases hen the cost decreases as well.

2. What would be the lifetime of o.w.l, or full saturating time of the filter for straight run stream of waste water?

Absorption parameters factor is 4,68 (kg/o.w.l vs l/oil).

3. Would you please elaborate on the environmental concerns, if any, of dumping saturated O.W.L filters?

Any room for recycling?

O.W.L does not leach the hydrocarbon back into the environment, so it can safely be buried in landfill according to your local regulations.

Soil and groundwater will not be contaminated by the hydrocarbon. O.W.L. locks liquids into its hollow fibers allowing it to pass epa paint filter test method 9095 and tclp leachate standards required for landfill disposal. o.w.l is a certified vegetable product according to its collection product in case of pure hydrocarbons convert into biomass and can be combusted providing high thermal power which a refinery needs for the production of steam.

4. What about O.W.L. is ability to absorb heavy metals? What about salts that fully dissolve in water?

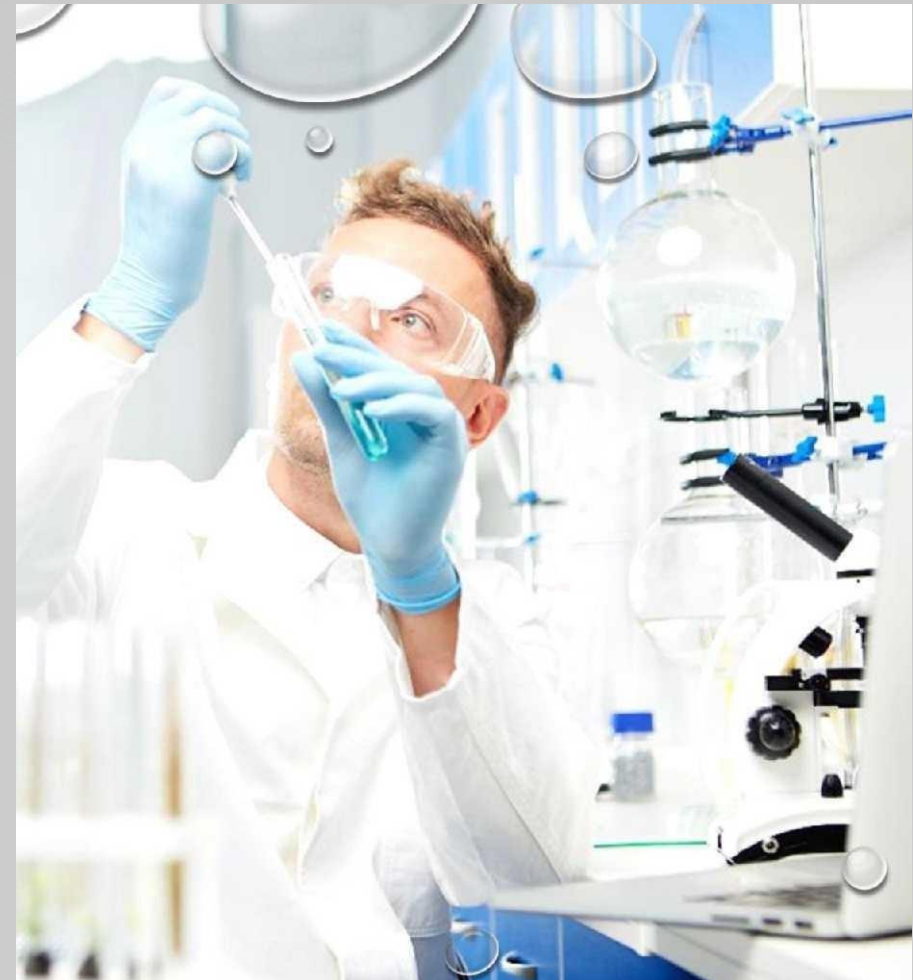
kindly check attached technical data sheet as regards heavy metals absorption.

As regards salinity, sorb@xt doesn't absorb the salt.

To this end , appropriate filters ought to be used to descalate the water.

5. What kind of O.W.L. filter will be used in the ponds? Is it fiber products, oil barrier or O.W,L. pipes ?

Ad hoc filters need to be manufactured with vegetable fiber within so that your water cleaning indexes are met.



FINAL CHEMISTRY OPINION

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AGENCIJA ZA VEŠTAČENJE I PROJEKTOVANJE
 U OBLASTI GRAĐEVINARSTVA I PROMETA NEKRETNIM PRAVIMA
 U OBLASTI PROMETA NEKRETNIM PRAVIMA

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To the company: TROIA SHIPPING LTD.

Topic: "Evaluation of absorbent material for the neutralization of marine oil pollution"

Relevant Legislation: No. 1218/91/97
 Relevant Gazette: 951/02/10.1997, PAGE 12031-12032
 Material : O.W.L. Absorbent cleaning

1. Conditions under the Legislation

2.a.

3.Oil recovery capacity

- In the material's user manual, a clear list of the chemicals that can be adsorbed by the absorbent material in question is written by the commercial company that sells the product. This list include:
 - All categories of petroleum products, from gasoline to motor oils.
 - Common solvents of all polarity classes, from non-polar, such as hexane, to polar solvents completely soluble in water, such as alcohol.
- For all of the above, clear results of the proportions of the pollutant and the absorbent material are given from studies by the manufacturer listed in the following bilingual table:

Gasoline	7.19 kgs/kg
Diesel Fuel	7.48 kgs/kg
Motor Oil (SAE 100W)	5.39 kgs/kg
Hydraulic Oil	5.20 kgs/kg
Kerosene	8.46 kgs/kg
Methyl Ethyl Ketone (MEK)	7.20 kgs/kg
Naphtha	6.81 kgs/kg
Tar	8.30 kgs/kg
Xylene	7.95 kgs/kg

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Light Crude: 6.93 kgs/kg, Lined Oil (Boiled): 7.70 kgs/kg,
 Methyl Ethyl Ketone (MEK): 7.20 kgs/kg, Mineral Spirits: 7.20 kgs/kg,
 Naphtha: 6.81 kgs/kg, Turpentine: 8.30 kgs/kg,
 Xylene: 7.95 kgs/kg.

1.b. Hydrophobic
 The absorbent material is declared as hydrophobic by the commercial house of the product, both in its user manual and in the Safety Data Sheet. Our laboratory performed a wettability test, which proves that the material is hydrophobic. (described in paragraph 1.f.)

1.c. Flammability
 The material consists exclusively of plant materials and specifically of peat moss, which according to the material's Safety Data Sheet has no ignition point (not applicable), while the auto-ignition point of the material is declared at 200°C. Our laboratory performed the autoignition temperature test (ASTM E659) and the test result was 200°C. Both, i.e. declared and the measurement result are expected for the type of product. **In conclusion, said absorbent material is not flammable.**

1.d. Toxicity – Corrosivity

Our laboratory, at the customer's request, carried out an extensive detection of toxic substances in the absorbent material sample. Specifically, the existence was checked:

- Polyfluorinated compounds (PFOS, PFOA).
- Residues of plant protection substances.
- Anionic and cationic detergents.

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D. Glycolics.

E. Acid esters.

F. Sodium phosphate.

- The results of extensive toxicity analyses showed that the sample contained:
 - 1.7mg/kg anionic detergents (toxicity limit =1.000mg/kg)
 - 8.5 mg/kg propylene glycol (toxicity limit =1.000mg/kg)
 - And 220mg/kg sodium phosphate (toxicity limit =10.000mg/kg)

The concentrations of the substances identified are very low, clearly below the limits and cannot give the material toxic properties. **In conclusion, the material does not contain toxic substances and is not toxic.**

The sample shows a pH in solubility with demineralized water 1:1 equal to 3.7. The effect of pH is acidic, but not corrosive, as materials with a pH<2.8 are defined as corrosive. It is pointed out that a large part of plant-derived materials have a similar pH to the product in question (eg: peat pH=3.8).

In conclusion, the material is not corrosive.

1.e. Low ash

- Our laboratory carried out the determination of ash (gravimetric @550°C), the result of which was 3.72%w/w.
- Although the legislation does not set a specific upper limit for ash, inductively we quote ash results from plant samples analyzed by our laboratory:
 - High compression pellets from conifer/ash=1.00%w/w
 - Wood chips/ash= ash=1.1%w/w
 - Eucalyptus: barks and branches/ash=4.93%w/w
 - Eucalyptus: tree trunk/ash=2.18%w/w
 - Compost material/ash=2.2-6.9%w/w

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The material in question presents a low ash, comparable to materials of similar origin.

In conclusion, the low ash criterion is met.

1.f. Buoyancy in water

Our laboratory carried out the test of buoyancy in water, which lasted 5 days (related photos are attached). Said absorbent material floats in water, does not get wet and continues to have these properties for at least 5 days. The apparent density of the material is 0.1795g/l. The water temperature at which the test was done was 20.1°C.



In conclusion, said absorbent material is not wetted by water and floats in it for a long period of time (at least 5 days).

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1.g. Moisture resistance – long term storage

The material's resistance to moisture and water in general is demonstrated by the buoyancy test described in the previous paragraph.

In direct contact with water, the material remains inert for at least 5 days. In conclusion, the statement of the commercial house selling the product about the hydrophobic nature of the material is true. Hydrophobic materials are not affected by water or humidity.

The trading house from studies it has carried out states that the storage of the material is 5 years for the intended use.

In conclusion, the material has sufficient shelf life.

FINAL CONCLUSION

The material in question (O.W.L. Absorbent Cleaning) covers all the specifications and properties of absorbents intended to be used in cases of marine oil pollution, as defined by Article 1 of No. 1218/91/97.

STEFAN ANDREYOY
 S-REP-02.IMG
 5 Years
 sincerely Stefanos
 Andreoy



Premium Multi-Purpose Absorbent

The Company

KV was created in 2020, with the primary purpose of promoting sales, distributing products and strengthening the marketing of businesses and entities, regardless of industry and sector.

We located the sales needs of sales market globally. We are ready to develop professional sales techniques and skills. Our staff is a team of sales people who love to sell.

KV Promoting

Spare parts trading - Sales promotion

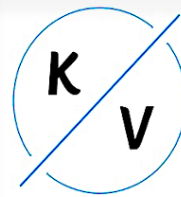
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PROMOTING & SALES

Links for Videos:

[O.W.L Re-use of The Fiber](#)

[O.W.L Absorbing Cushion](#)

[O.W.L Oil Cleaner Euro](#)

[O.W.L Oil Cleaner Eco](#)

[O.W.L Project](#)

[O.W.L Oily Water Experiment](#)

LOCAL DISTRIBUTOR :

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